

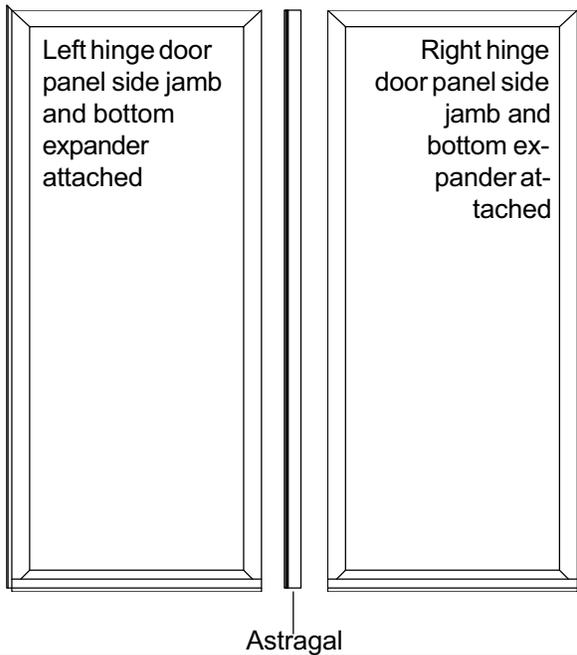


# Screen Door Installation Instructions

## CLAD & WOOD FRENCH SWING DOORS

### FRENCH SCREEN DOOR MATERIALS SUPPLIED

#### HEADCHANNEL



Door handle package

Spring latch (2)

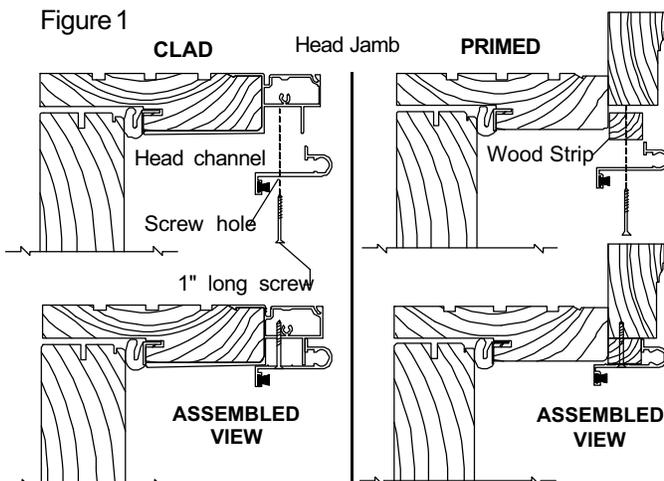
20 - 1" stainless steel screws

4 - 5/8" stainless steel screws

3 wood filler strips

### STEP 1

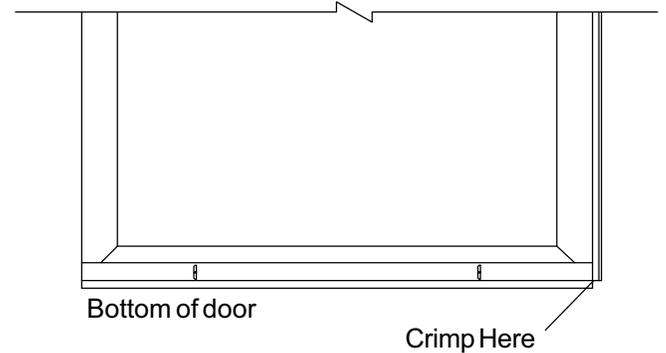
Place wood strips in top "u" channel if supplied. (Figure 3) Now place the head channel at top of door opening on exterior side. Using a 1/8" bit, drill one hole through the wood and frame, then fasten with screw provided. Continue on with the next three holes. (Figure 1)



### STEP 2

Trim the black rubber door sweep even with adjustable bottom expander. Crimp the ends of the slot with pliers to prevent sweep from sliding out (figure 2)

Figure 2



### STEP 3

Place wood strips in side "u" channel if supplied (figure 3). Now place left or right door panel on frame. Be sure the side hinged channel aligns properly with head channel miter. Drill one hole into the frame with 1/8" bit and secure with 1" screw, then check for alignment, continue on with next 7 screw holes. Now repeat on remaining door panel.

Figure 3

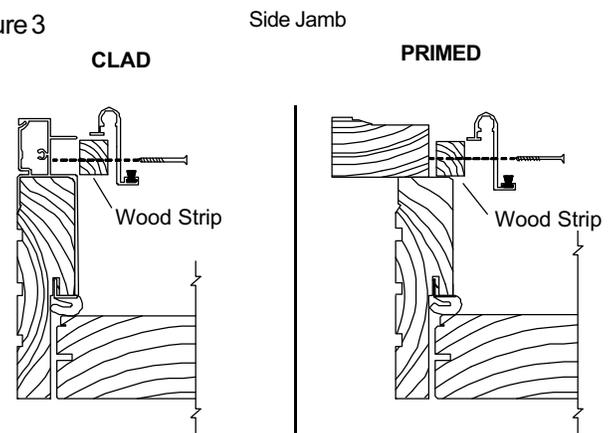
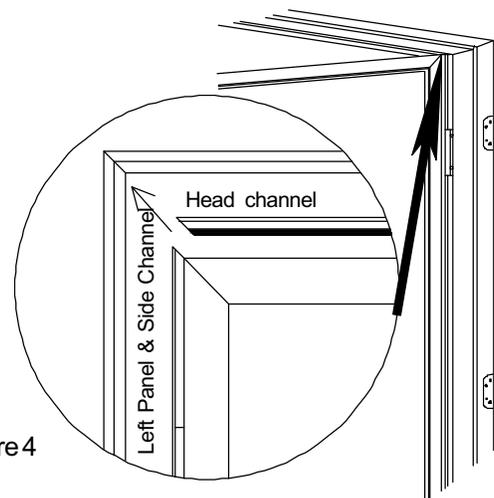
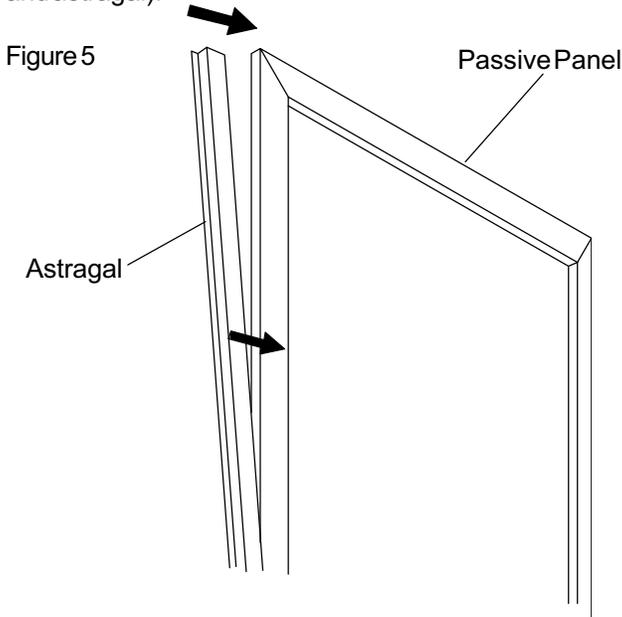


Figure 4



#### STEP 4

Determine the passive panel. Carefully spread the astragal, and slip it over the edge of the passive door (figure 5). Top of astragal should be even with top of door. Close both doors and check for proper clearance (1/8" between active panel and astragal).



#### STEP 5

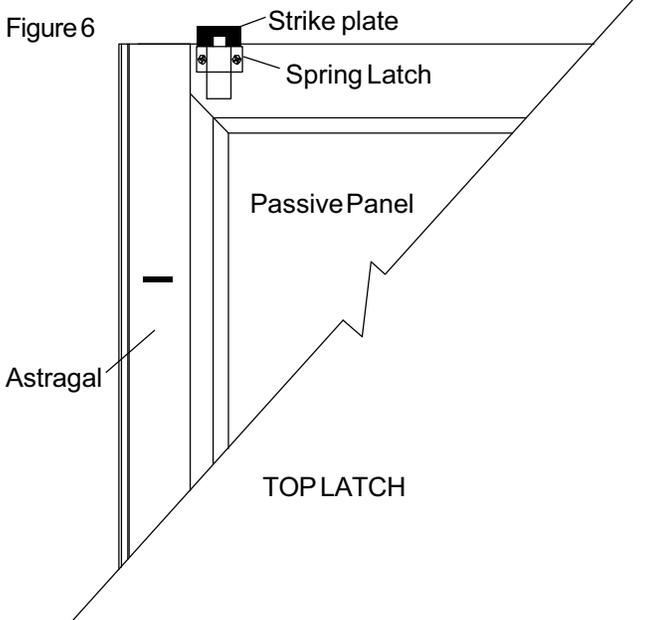
Install handle hardware on active door using the instruction sheet provided.

#### CAUTION:

**BE SURE TO LOCATE THE SCREEN DOOR HANDLE SO THAT IT DOES NOT INTERFERE WITH THE OPERATION OF THE PRIME HANDLE SET.**

#### STEP 6

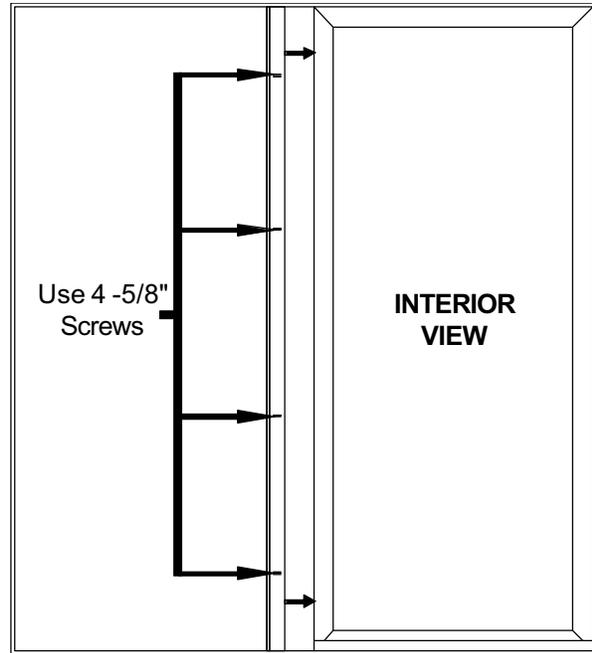
Install spring latches to passive door at head using spacer and screws provided. Base of latch should be 1/4" down from head channel (figure 6).



#### STEP 7

Close both panels and recheck for proper clearance between astragal and active panel (1/8"). Also check for proper latch engagement on astragal. Now secure astragal to passive panel using 4 - 5/8" screws (figure 7). Adjust bottom expander to desired position.

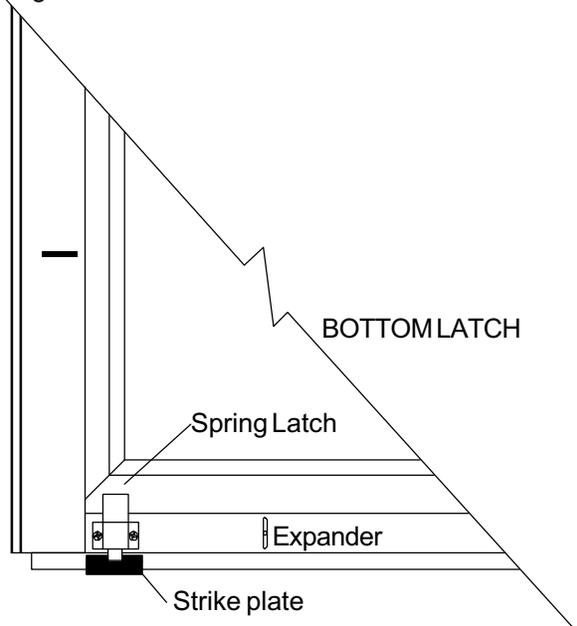
Figure 7



#### STEP 8

Carefully position the remaining spring latch to expander and the strike plate (lip to the outside) to sill (figure 8). Once proper location has been determined so that the door is aligned within the frame, secure with enclosed screws.

Figure 8



**UNIT IS NOW COMPLETE.**